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	ENGINEERING CHANGE NOTICL NO. 01925 SHEET 1 OF 1
APICAL	DWG NO. 41228-301-065 REVIC PREPARED DIBARKER DATE: 08/28/07 EFFECT ON DWG
INDUSTRIES, INC.	DWG TITLE: FUEL RETURN CAVITY ()SSY)
	APPROVED BY ENGROPPIC MANG
TRANSACTION CODES (TC) A-ADD C-CREATE R-REVISE D-DELETE	REASON: UPDATED PARTS LIST

## CONTROL COPY ISSUED DATE

SEP 0 4 2007

R NUT 12 MS21044N3 4 R 601.1718 WASHER NAS1149D0363J 8 10 NAS1149D0463J 8 **WASHER** ALT P/N AN960JD416 9 -001<u>-</u>002 ZONE PART NUMBER NAME STOCK SIZE MATERIAL MATL.SPEC F/N TC QTY CHANGE CATEGORY

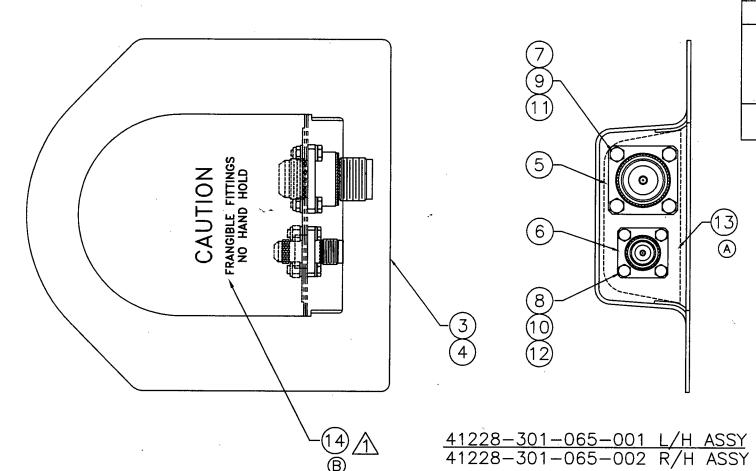
BOM MAJOR X MINOR DER REVIEW REQUIRED DOCUMENTS EFFECTED: ☐ MDL ☐ INSTALL INSTRUC ☐ ICA ☐ YES X NO

		67;
	ENGINEERING CHANGE NOTICONO. 01834	SHEET DF 1
APICAL	DWG NO. 41228-301-065 REV: C PREPARED D.BARKER DATE: 05/1	8/07 EFFECT ON DWG
INDUSTRIES, INC.	DWG TITLE: FUEL RETURN CAVITY ASSY	
	APPROVED BY: ENGR CONTROL BY: QC	EFF: CURRENT ORDER
TRANSACTION CODES (TC): A-ADD C-CREATE R-REVISE D-DELETE	REASON: UPDATED PARTS LIST	
SHEET 1 PAI	RTS LIST IS:	
OHLLI I, I A	· · · · · · · · · · · · · · · · · · ·	
OHEET I, I A		
OHEET I, I AI	1 1 14 20528-301-007-002 STENCIL B	
OHLLI I, TAI	1 1 14 20528-301-007-002 STENCIL B	Tom.
	1 1 14 20528-301-007-002 STENCIL B 1 13 41228-301-071-001 REINFORCEMENT PLATE A	
	1 1 14 20528-301-007-002 STENCIL B  1 1 3 41228-301-071-001 REINFORCEMENT PLATE A  4 4 12 MS20365-1032 NUT	TRO

8 AN3-7A BOLT 4 BOLT 4 7 AN4-10A AE89347H FITTING AEROQUIP, JACKSON, MICH. 6 AEROQUIP, JACKSON, MICH. AE89347M FITTING 5 R/H CAVITY 41228-301-063-002 3 41228-301-063-001 L/H CAVITY 41228-301-065-002 R/H ASSY 1 41228-301-065-001 L/H ASSY -002 -001 FIND NO. PART NO. NAME STOCK SIZE MATERIAL MATL.SPEC. ZONE NO. REQ'D PER ASSY. LIST OF MATERIAL D. NELSON 5/22/95 TITLE UNLESS OTHERWISE SPECIFIED FUEL RETURN CAVITY ASSY X. ± .1 41228-300-006 XX ± .03 PROL ENGR. SCALE DWG. SIZE NONE 41228-300-007 ANGLES ± 1/2 FINISH Era Helicopters LLC 41228-301-065 **HEXT ASSEMBLY** 

MAY 2 4 200, DATE

F/N TC PART NUMBER	QTY	DESCRIPTION		MATERIA	L/SPECIFICATION	
DOCUMENTS EFFECTED:		☐ INSTALL INSTRUC	□ FMS □ ICA 図 B□M □		DER REVIEW REQUIRED ☐ YES 図 N□	



			REVISION		
LETTER	DFTSMAN	DATE	DESCRIPTION	APPROVED	DATE
Α	DNN	9/8/95	ADDED REINFORCEMENT PLATE		
В	DNN	12/14/95	INCORPORATED E.O. B-1.	D. MARWILL 265-96-12 P. SCHWARIZ 96.014 96.015 96.016	3/21/90 3/21/90
С	DNN	6/14/05	INCORP. E.O. C-1: CHANGED P/N OF ITEM #7. MINOR CHANGE - FAR 21.95		

## UNINCORPORATED ECN(s)

Era Helicopters LLC

FUEL RETURN CAVITY ASSY

NONE

41228-301-065

01834,01925,

	<u> </u>	T			1	1	14	41228=301=00	7-002	STENCI	1205	24	(B)(_	n07.	007		
					1	1	13	41228-301-07	1-001		RCEMENT			<del>(/- \</del>			
		1			4	4	<sup>-</sup> 12	MS20365-103	<b>3</b> 2	NUT	MS2	104					
					4	4	11	MS20365-428	3	NUT		·				-	
					8	8	10	AN960JD1-0-	·	WASHE	R 601, 1	718					1
		T			8	8	9	AN960JD416					9 DO4	1025			
		T			4	4	8	AN3-7A		BOLT	'			19 _ 7			
0		T			4	4	7	AN4-10A	BOLT	BOLT							
					1	1	6	AE89347H	FITTING	FITTING		AEROQUIP, JACKSON, MICH.					
					1	1	5	AE89347M		FITTING	FITTING		AEROQUIP, JACKSON, MICH.				1
					1		4	41228-301-06	3-002	R/H (	CAVITY						
						1	3	41228-301-06	3-001	L/H C	AVITY						
	-						2	41228-301-06	5-002	R/H A	R/H ASSY L/H ASSY						
							1	41228-301-06	5-001	L/H A							
	NO. REQ'D PER ASSY.					NAME		STOCK SIZE MATERIAL  OF MATERIAL		MATL.SPEC.	ZONE						
IFTARY	<u>'</u>	T.		EQ L	/ PEI	Y AS	51.	· · ·		UNLESS	DRFTSMN		ELSON	5/22/95	TITLE	···	
IETARY NOTICE DATA ARE		$\vdash$	+							THERWISE SPECIFIED	CHECK	υ. IV	LLJOIN	J LL 33		JEL RETURN	

X. ± .1

41228-300-006

41228-300-007

STRESS

PROJ. ENGR.

XXX ± .010 HEAT TREAT ANGLES ± ½ FINISH

PAINT STENCIL TO CONTRAST WITH BACKGROUND COLOR. PAINT MATERIAL SPECIFICATION TO MATCH USER REQUIREMENTS.

NOTE: ®